TD-4027 Instructions V1.4

Software operation instructions

- Open the TD-4000 configuration software through the Start menu shortcut or desktop shortcut. Right click on the serial port on the left side of the software and select Refresh. The software will automatically search for the serial port on the computer and display the serial port number on the interface;



☐ By left clicking on the serial port number connected to the module with the mouse, multiple functional areas will appear in the pop-up interface. If the software pops up a prompt box indicating that the serial port cannot be connected, please check if the serial port is normal or if it is occupied by other software;



1. Communication configuration is used to set the communication timeout and communication interval of the upper computer. Communication timeout refers to the maximum time that the software waits for the module to return data after sending instructions. If the software fails to receive the returned data within this time, it is considered as a communication failure. Communication interval refers to the time that the software waits for after completing one instruction sending before sending the next instruction. After entering the value to be set, click Apply to proceed;

2. Module search is used to search for module information (device model, communication address, baud rate, verification method). One click search is when the software sends a universal search command to the module (module firmware version must be BO.01 or above, and only one module can be connected to the same serial port). This function can directly obtain module information, Starting the search starts by polling the search module information from the starting address (supporting all firmware versions and multiple modules with different communication addresses can be connected on the same serial port), and automatically stops when the search address (255. Stopping the search stops the search in advance during the polling search process, and the module information found will be displayed below the serial port number, as shown in the above figure. The information content is: device model, communication address, baud rate, etc Verification method;

3. Adding a new module is used to manually add module information. If the information of the module is already known in advance, select a known module model in the module model, a known module address in the address, a known module baud rate in the baud rate, a known module verification method in the verification method, and click on the new module, the new information will be displayed below the serial port number;

4. After obtaining module information, the software will automatically connect to the module by clicking on the module information with the left mouse button, and display the communication parameter page and module function page;

1. The communication parameter page is used to view the current address, baud rate, verification method, and firmware version of the module. At the same time, the module's address, baud rate, and verification method can be set. In the communication parameter setting area, select the address, baud rate, and verification method to be modified, and then click the setting button. If the softing is successful, the software will pop up a prompt box, and the module needs to be searched again, If a modification failure prompt box pops up, it is necessary to check if there is a fault.

B-帯□	通信参数 TD-10177
COR31 COR31 COR2 COR2	70~4017P 当前参数
	地址: 1 (十进制) 01 (十六进制)
	波持率: 9600
	校验方式: 无校验
	固件版本: B0.01
	面件版本: B0.01
	通讯参数设置
	地址: 1# ~
	波特率: 9600 ~
	核验方式: 无核验 ∨ 设定
nage is used to view t	the measured values configuration parame

 $2_{\rm x}\,$ TD-4027 page is used to view the measured values, configuration parameters, and modify configuration parameters of the module

(1) Range configuration: Select the channel you want to configure from the channel dropdown box, select the range you want to configure from the range dropdown box, and then click set range. If you want all channels to be set to the same range, you can check the unified setting and click set range.

(2) To configure the upper and lower limits of engineering values, select the channel you want to configure from the channel drop-down box. In the input box for the upper and lower limits of engineering values, enter the upper and lower limits of the engineering values, you can check the upper and lower limits. If you want all channels to be set to the same upper and lower limits of engineering values, you can check the Unified Setting option and click Set Upper and Lower Limits.

(3) Set enable, select the enable status of the corresponding channel in the selection box on the channel enable configuration page (check to enable, uncheck to disable), and then click Set Enable.

(4) Real time curve, click the real-time curve button, and the software will pop up the real-time curve interface.

通信参数 设書 0 ∨ □ 统-设置 通道: 童程: 0~10V 设置量程 工程值下限 (-32768^32767 〒程値上線: 0 (-32768~32767) 過費上下開 通道使能载置 数据 通道 數值 输入量程 \$108 0.00 V 0.003 1 0.00 V 0.00 V 0.00 V 0.00 V 0.00 V 0.00 V 设置使能 0~10V 0~1V 0~10V 0~10V 0~10V 0~10V 0~10V 0~10V 实时曲线

3. The real-time curve interface is shown in the figure



 The highest end of the curve interface corresponds to the upper range limit, and the lowest end of the curve interface corresponds to the lower range limit;

(2) Check or cancel the channel configuration selection box to choose whether to display the corresponding channel's curve;

(3) Click on the color palette in the channel configuration to select the corresponding curve color for the channel;

(4) Select the channel dropdown box on the left and right sides of the interface to display the measured values and extreme values of the corresponding channel;

(5) Enter the collection interval and click on the application to set the cycle for reading data;

(6) Check the save data selection box to save channel measurement data CSV file (Excel can be opened);

(7) Click the Select Save Path button to reselect the file name and path to be saved;

(8) Click the start button, and the software will start recording data;

(9) Click the stop button to stop the software from recording data;

- (10) In the stopped state, slide the scroll bar below the curve to view the recorded data;
 FAO
 - 1. Q: After connecting the voltage signal, the measured value is less than the connected voltage signal value?
 - A: Check if the short-circuit cap of the channel has been disconnected.
 - 2. Q: After connecting the current signal, cannot the current value be measured?
 - A: Check if the input current signal exceeds the range, such as the 4-20mA range, if the current is less than 4mA, or if the current is negative, this phenomenon may occur.

TD-4027 Eight-Channel Analog Quantity Acquisition Module Instrations(Usage)



TD-4027 Instructions V1.4



Applicable on-site equipment: Configuration software, PLC, touch screen, computer and other devices that support MODBUS RTU protocol Indicator light status

1. After power on, the indicator light remains on. If it does not light up, it indicates a power failure or poor contact;

2、During normal communication, the indicator light flashes;

3、When there is no communication, the indicator light flashes, indicating a module failure Default factory parameters

Device Address: 1 Baud: 9600bps Verification method: No verification

Data bits: 8bit Stop bit: 1bit Channel range: All are set to a range of 4-40mA, and the acquisition status is enabled;

(1) There should be no strong vibrations, impacts, high currents, sparks or other electromagnetic induction effects in the surrounding environment. The air should not contain media that corrode chromium, nickel, and silver coatings, and should not contain flammable or explosive substances;

(2) Continuous operating temperature: -40°C~ +85°C;

(3) Relative humidity : $10 \% \sim 90 \%$ R H(No condensation);

Range configuration instructions

Each channel can be individually configured with a range, and the input range can be flexibly selected for more convenient customer use. Opening the device casing reveals that there are P1-P7 jumpers located near the device terminals, corresponding to the eight channels of IN0-IN7.

①INx When measuring the voltage signal, the jumper Px of the corresponding channel is disconnected, as shown in the left figure below;

②INx When measuring the current signal, the corresponding channel's jumper Px is closed, as shown in the figure on the right;



Wiring Instructions

Communication and power wiring diagram:

The RS485 communication line is connected hand in hand. If a star connection is required, please add a splitter. The terminal resistor Rt can be added at both ends of the communication line as needed.



Note: The negative end of the analog input for 8 channels is internally connected together

External dimensions



Install

TD-4027 adopts DIN35mm guide rail installation method. The guide rail should comply with the installation dimension specifications of TH35-7.5 guide rails in the national standard GB/T19334-2003. This standard is equivalent to the international standard of the International Electrotechnical Commission (IEC 60715-1981). The installation must be stable and firm.



DIN-Rail Mounting

Overlay installation

Internal structure diagram



Communication point table

point table	attribute	Function	Value range and description
40001		Locarpuoli	0-4095 corresponds to the lower
40002	1612	Corresponding to	and upper limits of the input range.
40003	10 Dit	40001~40008	11 1 57
40004	unsigned	N (For example, 4-20mA range:
40005	Read-only	Measurement	0 corresponds to 4mA 4095
40006	register	channels 0 to 7	corresponds to 20mA, showing a
40008			linear relationship,
40000			-32768~32767, corresponding to
40007	-		measured values:
40010			1000 times the voltage value from 0
40011	1		to 1V
	-		
40012	16 bit signed		1000 times the voltage value from 0
40013	Read-only		to 2.5 V
40014	register	Corresponding to	1000 times the current value from 0
40014	Ŭ	40009-40016	to 20mA
40015	Firmayyona	Maaguramant row	1000 times the summent value of
	version only:	values for channels	4-20mA
	, croich only.	0 to 7	
	Effective for		1000 times the voltage value from 0
	B0.01 and		to 10V
40016	above		1000 times the voltage value from 0
			to 5V
			E 1.301 . 0.1017
			For example, if the range is 0-10V and the reading value is 9857 the
			actual value is 9.857V
40017			-32768~32767
40018	16126 1		
40019	16 bit signed		limits of engineering values and
40020	Read-only	Commence diama da	measurement values
40022	register	40017-40024	
40023	Firmwore	10017 10021	For example, in a 4-20mA range,
	version only:	Measurement	value is 1000.
		for channels 0 to 7	
40024	Effective for		The lower limit of the engineering
40024	B0.01 and		value is 0. when connected to a current of 10m A
	above		current of roma,
			The engineering value is 375
40101		Lower limit of	
		for channel 0	
40102		Channel 0	
		engineering value	
40102	ļ	upper limit	
40103	1614	Lower limit of	-32768~32767,
	10 DIL unsigned	for channel 1	The lower limit of engineering
40104	anoighea	Channel 1	value corresponds to the lower limit
	Read and	Engineering Value	of measurement range
40105	write	Lower limit of	The engineering value upper limit
10105	registers	engineering value	corresponds to the range upper limit
	Power failure	for channel 2	1
40106	storage	Upper limit of	For example:
		for channel 2	4~20mA range sensor range is
40107	1	Lower limit of	$0 \sim 1.6$ Mpa, then the lower limit of
	Firmware	engineering value	the engineering value can be set to
40100	version only:	tor channel 3	0, and the upper limit of the
40108	Effective for	engineering value	16000. When the engineering value
	B0.01 and	for channel 3	of the corresponding channel is
40109	above	Lower limit of	read as 3954, the actual value is
		engineering value	0.3934Mpa
40110	{	Channel 4	
40110		Engineering Value	
	ļ	Upper Limit	
40111		Lower limit of	
		engineering value	

		for Channel 5	
40112		Channel 5	
		Engineering Value	
		Upper Limit	
40113		Lower limit of	
		engineering value	
		for channel 6	
40114		Channel 6	
		Engineering Value	
		Upper Limit	
40115		Lower limit of	
		engineering value	
		for channel 7	
40116		Channel 7	
		Engineering Value	
10001		Upper Limit	
40201	16 bit		
40202		The input sense for	0~1V Code is 0x0004;
40203	Read and	channels 0 to 7	$0 \sim 2.5V$ Code is 0x0005;
40204	write	corresponding to	$0 \sim 20 \text{mA}$ Code is 0×0006 ;
40205	registers	channels	$4 \sim 20 \text{mA}$ Code is 0x0007;
40206		40201-40208	$0 \sim 10V$ Code is 0×0008 ;
40207	Power failure		$0 \sim 5V$ Code is 0x0009;
40208	storage		

Point table	Attribute	Function Description	Value range and description
40211	16 bit	Type 1	0X4027
40212		Type 2	0X0000
40213	Read-only register	Firmware version	0X0000~0XFFFF
40215		Device communication address	0X0001~0X00FF Address representing the device
40216	16 bit Read and write registers Power failure storage	BAUD	 0: standard for 1200bps 1: standard for 2400bps 2: standard for 4800bps 3: standard for 9600bps 4: standard for 19200bps 5: standard for 38400bps 6: standard for 57600bps 7: standard for 115200bps
40217		Parity	0: No parity 1: Odd check 2: even parity check

Formula for calculating numerical values					
Range	Calculation formula (D is a numerical value, 16 bit unsigned				
	integer)				
0~1V	D / 4095 * 1 (V)				
0~2.5V	D / 4095 * 2.5 (V)				
0~20mA	D / 4095 * 20 (mA)				
4~20mA	D / 4095 * 16 + 4 (mA)				
0~10V	D / 4095 * 10 (V)				
0~5V	D / 4095 * 5 (V)				

TD-4027 Eight channel analog signal acquisition module

User Manual (Programming Section)



注意

- Please check whether the outer packaging of the product, the model and specification of the product label are consistent with the order contract;
- Read this manual carefully before installation and use, if you have any questions, please contact the company's technical support hotline;
- The product should be installed in a safe place;
- The instrument supplies 24V DC power supply, and it is strictly forbidden to use 220V AC power supply;
- It is strictly forbidden to disassemble and assemble the instrument without permission to prevent the instrument from failing or malfunctioning.
- The company reserves the right to change the product without prior notice to the user, and if there is any discrepancy between the content of the instructions and the information on the website, samples, etc., this manual shall prevail.





Microcloud link

Cloud link

MODBUS-RTU Agreement Profile

The MODBUS-RTU protocol stipulates a variety of function codes to achieve different functions, TD-4000 series products only support some of the function codes, this manual only explains the function codes used, TD-4000 series products support function codes are: 0X01, 0X03, 0X04, 0X06, 0X05, 0X0F, 0X10, of which TD-4027 does not support function codes 0X01, 0X05 and 0X0F, The following table describes the address and function of the dot table corresponding to the function code:

Feature	Point table	Feature description
codes		
0X01	0XXXX	Read the status of multiple coils (single bit data).
0X05	0XXXX	Write single coil (single bit data) status (0X0F can be
		replaced)
0X0F	0XXXX	Write multiple coils (single bit data) status
0X03	4XXXX	Read the values of multiple registers
0X04	4XXXX	Read the value of multiple registers (0X03 can be
		substituted)
0X06	4XXXX	Write a single register value (0X10 can be substituted)
0X10	4XXXX	Write multiple register values

Feature codes 0X01

1. The structure of the request packet sent by the host, in which the start address and the number of coils are represented in big-endian mode, and the start address must be reduced by one from the point table address, for example, the address of 00016 is 0X000F,

Description	Number of bytes	Value range
Device address	1Byte	0X0001~0X00FF
Feature codes	1Byte	0X01
Start address	2 Bytes	0X0000~0XFFFF
Number of coils	2Bytes	0X0001~0X0040
CRC check	2Bytes	0X0000~0XFFFF

2. The slave returns a packet structure, where each bit of the coil state represents a coil state 1 = ON and 0 = OFF, and the LSB (least significant bit) of the first data byte represents the coil state of the start address. The other coils and so on up to the highest bit of this byte, and in the following bytes from low to high.

Description	Number of bytes	Value range
Device address	1Byte	The address of the module
Feature codes	1Byte	0X01
The number of coil	1Byte	N
state bytes	-	
Coil status	NBytes	Big-endian mode, with high bytes first
CRC check	2Bytes	0X0000~0XFFFF

Note: N=number of coils / 8, if the remainder is not equal to 0, then N=number of coils / 8 + 1

3. For example, read the status of 24 coils of module 00001~00024 with address 1

	Packet	ts sent by	the host: (Th	e packets are	in hexadecir	nal format)				
	01	01	00	00	00	17		3C		00
	Mod ule addre ss	Featu re codes	The start address is high bytes	The start address is low bytes	The number of coils is high bytes	The number of coils is low in bytes	CI ch	RC eck	CF ch	RC eck
	Slave	Return Pa	icket: (Packet	t in hexadecir	nal format)	-				
	01	01	03	01	03	07		2C		BC
N	Mod	Featu	The	Coil	Coil	Coil		CRC	2	CRC
u	ıle	re	number	status	status	status		chec	:	chec
	ddea	aada	of coil	hurton 0	hutor 1	huton 2		1.	- 1	1 _e

of coil bytes 1 state SS bytes

The 3-byte coil status byte in the packet returned by the slave machine is as follows:

Bvte 0: 0X01 The binary is 0000 0001, from right to left (i.e. from the lowest bit of byte to the highest byte) represents 00001~00008 The state is ON, OFF, OFF, OFF, OFF, OFF, OFF, OFF. OFF.

Bvte 1: 0X03 The binary is 0000 0011, from right to left (i.e. from the lowest bit of byte to the highest byte) represents 00009~00016 The state is ON, ON, OFF, OFF, OFF, OFF, OFF, OFF OFF

Byte 2: 0X07 The binary is 0000 0111, from right to left (i.e. from the lowest bit of byte to the highest byte) represents 00017~00024 The state is ON, ON, OFF, OFF, OFF, OFF, OFF, OFF, OFF,

Feature codes 0X0F

1. For example, the address of 00008 is 0X0007, each bit of the coil state represents a coil state 1 = ON and 0 = OFF, and the LSB (least significant bit) of the first data byte represents the coil state of the start address. The other coils and so on up to the highest bit of this byte, and in the following bytes from low to high.

Description	Number of bytes	Value range
Device address	1Byte	0X0001~0X00FF
Feature codes	1Byte	0X0F
Start address	2Byte	0X0000~0XFFFF
Number of coils	2Byte	0X0001~0X0040
The number of coil	1Byte	N
state bytes	-	
Coil status	NBytes	
CDC abaals	Thurton	OVOOOO OVEEEE

CRC check 2byte 0X0000~0XFFF1 Note: N=number of coils/8, if the remainder is not equal to 0, then N=number of coils/8+1

2. The structure of the slave return packet is equivalent to the first 6 bytes of the host packet plus 2 bytes of CRC check.

Number of bytesValue range1Byte0X0001~0X00FF Description Device address 0X0F Feature codes 1Byte Start address 2Bytes 0X0000~0XFFFF 2Bytes 0X0001~0X0040 Number of coils CRC check 2Bytes 0X0000~0XFFFF

3, For example, if the address 1 module 00017~00024 is addressed, the status of 8 coils is set to: ON, OFF, ON, OFF, OFF, OFF, OFF, OFF; 1 1 1 1 0 0

$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	10	ickets se	nt by the ne	st. (The pa	ickets are	пп пелаце	innar iorn	iai)		
Modu le Featu re The start address The start The number The number The number The number The number The status Coil CRC CRC ss codes is high bytes address is low of coils is low of coil is low of coil bytes 0 bytes 0	01	0F	00	10	00	08	01	05	FF	55
bytes	Modu le addre ss	Featu re codes	The start address is high bytes	The start address is low bytes	The number of coils is high bytes	The number of coils is low in bytes	The number of coil state bytes	Coil status bytes 0	CRC check	CRC check

Coil state byte 0:0X05 binary is 0000 0101, from right to left (i.e. from the lowest bit of the byte to the highest bit) represents 00017~00024 state is ON, OFF, ON, OFF, OFF, OFF, OFF, ÓFF.

Slave Return Packet: (Packet in hexadecimal format)

01	0F	00	10	00	08	55	C8
Modul e addres s	Featur e codes	The start address is high bytes	The start address is low bytes	The number of coils is high bytes	The number of coils is low in	CRC check	CRC check
				<i>.</i> .	bytes		

Feature codes 0X03

1. The structure of the request packet sent by the host, in which the start address and the number of registers are represented in big-endian mode, and the start address must be removed from the beginning of the dot table address 4 and then subtracted by one, for example, the address of 40017 is 0X0010.

Description	Number of bytes	Value range
Device address	1Byte	0X0001~0X00FF
Feature codes	1Byte	0X03
Start address	2Bytes	0X0000~0XFFFF
Number of registers	2Bytes	0X0001~0X0040
CRC check	2Bytes	0X0000~0XFFFF

2. The slave returns a message structure, each register occupies 2 bytes, for each register, the first byte is the register high byte, and the second byte is the register low byte (i.e., big-end mode);

Description	Number of bytes	Value range
Device address	1Byte	The address of the module
Feature codes	1Byte	0X03
Number of bytes of	1Byte	2*N
register value	-	
Register value	2*N Bytes	Big-endian mode, with high bytes first
CRC check	2 Bytes	0X0000~0XFFFF

Note: N = number of registers

ad

3. For example, if you read the values of the two registers of the module 40009~40010 with

address 1	,											
Pacl	cets sent	by the host: (The	e packets	are ii	n hexad	lecimal	forn	nat)			
01	03	00		08		0	00		02		45	c9
Mod ule addre ss	Featu re code s	The start address i high bytes	s	The sta address low byt	rt s is tes	The num of regis is hig bytes	ber sters gh	Th nu of reg is by	e mber gisters low in tes		CRC chec	CRC chec k
Slave Return Packet: (Packet in hexadecimal format)												
01	03	04		F1		03	F7		FF		3E	BF
Mod ule addr ess	Feat ure code s	Number of bytes of register value	R b	egister ytes 0	Reg byt	gister es 1	Regis bytes	ter 2	Register bytes 3	r	CRC chec k	CRC chec k
The	The register value of the 4-byte total in the packet returned by the slave is as follows:											

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Bytes 0 and 1 are the values of register 40009, hexadecimal is 0XF103, converted to 16-bit unsigned number is 61699, converted to 16-bit signed number is -3837, byte 2 and byte 3 are the value of register 40010, hexadecimal value is 0Xf7ff, converted to 16-bit unsigned number is 63487, converted to 16-bit signed number is -2049.

Feature codes 0X10

1. The structure of the request packet sent by the host, in which the starting address and the

number of registers are represented in big-endian mode, and the starting address needs to be removed from the beginning of the dot table address 4 and then subtracted by one, for example, the address of 40004 is 0X0003, and each register occupies 2 bytes, for each register, the first byte is the high byte of the register, and the second byte is the low byte of the register (i.e., the large-endian mode);

Description	Number of bytes	Value range
Device address	1Byte	0X0001~0X00FF
Feature codes	1Byte	0X10
Start address	2Bytes	0X0000~0XFFFF
Number of registers	2Bytes	0X0001~0X0040
Number of bytes of	1Byte	2*N
register value	-	
Register value	2*N Bytes	Big-endian mode, with high bytes first
CRC check	2Bytes	0X0000~0XFFFF
Mater M - much an of m	-int	

Note: N = number of registers

2. The structure of the slave return packet is equivalent to the first 6 bytes of the host packet plus 2 bytes of CRC check

Description	Number of bytes	Value range
Device address	1Byte	The address of the module
Feature codes	1Byte	0X10
Start address	2Bytes	0X0000~0XFFFF
Number of registers	2Bytes	0X0000~0X0040
CRC check	2Bytes	0X0000~0XFFFF

3. For example, in module 40002~40003 with address 1, the values of the two registers are set to 0XF003 (16-bit unsigned: 65283, 16-bit signed: -4093), 0X0007 (16-bit unsigned: 7, 16-bit signed: 7); The host sends

01	10	00	01	00	02	04
Mod	Featu	The start	The start	The	The	Number
ule	re	address is	address is	number	number	of bytes
addre	code	high	low bytes	of	of	of
SS	s	bytes		registers	registers	register
				is high	is low in	value
				bytes	bytes	

F0	03	00	07	B0	A1	
Register	Register	Register	Register	CRC	CRC	
value	value	value	value	chec	chec	
bytes 0	bytes 1	bytes 2	bytes 3	k	k	

The host sends packets

01	10	00	01	00	02	10	08
Mod ule addre	Featu re code	The start address is	The start address is low bytes	The number of	The number of	CRC chec k	CRC chec k
SS	s	bytes	low bytes	registers is high	registers is low in bytes	ĸ	ĸ